



# FS Honing Oil #1

**FS Honing Oil #1** is an extreme duty honing oil, manufactured with high quality base oil stocks, high visibility, low- odor, extreme pressure additives, and superior lubricity additives. It has been used with great success in honing applications, as well as the following:

Drilling	Tapping	Threading	Reaming
Grinding	Drawing	Cutting	Machining

**FS Honing Oil #1** is **Not** recommended for use on non-ferrous metals and should be tested prior to use do to the potential of staining.

## TYPICAL PHYSICAL PROPERTIES

Fluid Type:	Honing Oil
Viscosity, cSt @ 40°C:	39
Flash Point:	425°F
Specific Gravity:	0.89
Copper Corrosion Number:	3b-4b
ASTM Color:	1.5
Odor:	Oil/ Very Mild Sulfur Smell

**STORAGE:** **FS Honing Oil #1** should be stored at room temperatures (between 55 to 95 °F). Keep away from sparks, open flames, and other sources of ignition as product and empty containers could contain combustible, flammable, or ignitable substances. Do not weld or cut empty drums.

**HEALTH & SAFETY:** Please refer to the Safety Data Sheet (SDS) for additional information.

**Warranty:** Because conditions of use are beyond our control, no representation or warranty is made in connection with the use of this product. Technical information and recommendations are believed to be accurate but are not guaranteed.

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